



THE UNIVERSITY of  
NEW ORLEANS



GEO-  
INSTITUTE  
Louisiana Chapter

# 2024 Gulf Coast ASCE Student Symposium

March 7-9, 2024

Hosted by the University of New Orleans

Presents

## GeoWall Competition Rules

### Important Dates

Rules published: December 14, 2023

Design papers due: February 16, 2024

Pre-Competition Captains' Meeting: March 7, 2024

Competition: March 9, 2024

ASCE Student Symposium Info: <https://studentsymposium.asce.org/gulf-coast/>

ASCE Student Competition Info: <https://studentsymposium.asce.org/gulf-coast/competitions/>

Revision 0: December 13, 2023

## 2024 Gulf Coast ASCE Student Symposium GeoWall Competition Rules

- Objective** – The objective of the GeoWall competition is to design and build a model mechanically stabilized earth (MSE) retaining wall using paper reinforcement taped to a poster board wall facing. The competition objectives are for students to:
  - Design a MSE wall using the least amount of reinforcement needed to support the retained soil and design loads,
  - Effectively communicate their analysis and design processes,
  - Enjoy a friendly but spirited competition among schools,
  - Attend a world-class Student Symposium to make memories for a lifetime.
- Background** – MSE walls have roots to prehistoric builders who used sticks and tree branches to reinforce soil structures. The modern use of reinforced soils dates to the 1960s and French architect Henri Vidal’s development of the Reinforced Earth<sup>®</sup> system. In the US, the first MSE wall was built on California SR-39 near Los Angeles in 1971. A more recent application of MSE walls is as support for bridge abutments as shown in Figure 1. This year’s competition will model this application of MSE walls by requiring teams to construct a three-sided wall.



Figure 1: Typical use of MSE walls as bridge abutments

- Eligibility** – Only one team per school will be allowed to compete. A team consists of a maximum of four (4) students consisting of not more than one (1) graduate student. Each team shall designate a captain who shall be the point of contact for the team.
- Design Report Submittal** - The submittal of a design report of the Mechanically Stabilized Earth (MSE) Wall will be required prior to the symposium date. The report must include:

- a) Cover page with name of institution; names and status (graduate, undergraduate) of each team member; identification of team captain with email address; and name, title, and email address of faculty advisor.
- b) Material properties used in design including methods (lab tests, correlations, assumptions) used to obtain the properties.
- c) Description of the engineering design and construction procedures including assumptions and equations used.
- d) A complete description of the geometry and placement of all reinforcing elements. Estimated mass of the reinforcing paper in grams (not including facing material or tape).
- e) Safety Appendix (**Appendix D**) which outlines the potentially hazardous tasks reasonably expected during the competition and how the team will mitigate these hazards.

Formatting requirements:

- a) Length shall be a maximum of three (3) pages long (not including references, cover page, or Safety Appendix). Over-length design reports will be disqualified.
- b) One-inch margins, single-spaced, and 12-point Times New Roman font.
- c) All pages after the cover page shall contain a header identifying the team and a footer with the page number.
- d) Entire design report must be submitted in a single PDF format file with a filename of <School Abbreviation>2024GCSGeoWall.pdf.

Design reports will be judged by a panel of practicing engineers and professors. Judging will consider reasonableness of design equations, material properties, factors of safety, assumptions, and satisfaction of the objectives of this competition. “Trial and error” designs will be heavily penalized. The judging rubric is presented in **Appendix C**.

Complete Design Report must be submitted in PDF format via email [ricardo@fdaengineers.com](mailto:ricardo@fdaengineers.com) by 11:59 pm CST February 16, 2024. Subject line must include “GeoWall 2024 Submittal - school name.” Sender will receive confirmation of receipt by e-mail. Any changes or corrections made to the design report after this time will incur a penalty.

**5. Sandbox** – The MSE wall will be constructed within an apparatus hereafter referred to as a sandbox. Each team shall bring their own sandbox to the competition. Painting and addition of school or sponsor logos and other decorations to the exterior of the sandbox is highly encouraged. The sandbox shall be made up of a bottom and four vertical sides with no top. The front panel and part of the two side panels will be removable as shown in Figure 2. The removable box panels will be in place during wall construction and removed after construction to expose the MSE wall. The sandbox shall meet the following requirements:

- a) Have exterior walls and base constructed of any grade of plywood not to exceed 3/4-inch (19 mm) thick.
- b) Have planar inside surfaces with the natural plywood finish.
- c) Have removable front and side panels as shown in Figure 2. Panels must be flush with the base of the box and held in place with threaded inserts, screws, hinges, or other easily removable fasteners.
- d) Have a full-sized base such that it extends no more than 3/4 inch (19 mm) beyond the base of the wall once the front and side panels have been removed.

- e) Include a steel tie rod designed to keep the two fixed sides of the box parallel after removal of the facing panel.
- f) Any templates used must be removed after wall construction and before testing.
- g) All dimensions of the sandbox shall be as shown in Figure 2.

For convenience, sandboxes may be designed so they can be transported as flat pieces and reassembled at the competition site.

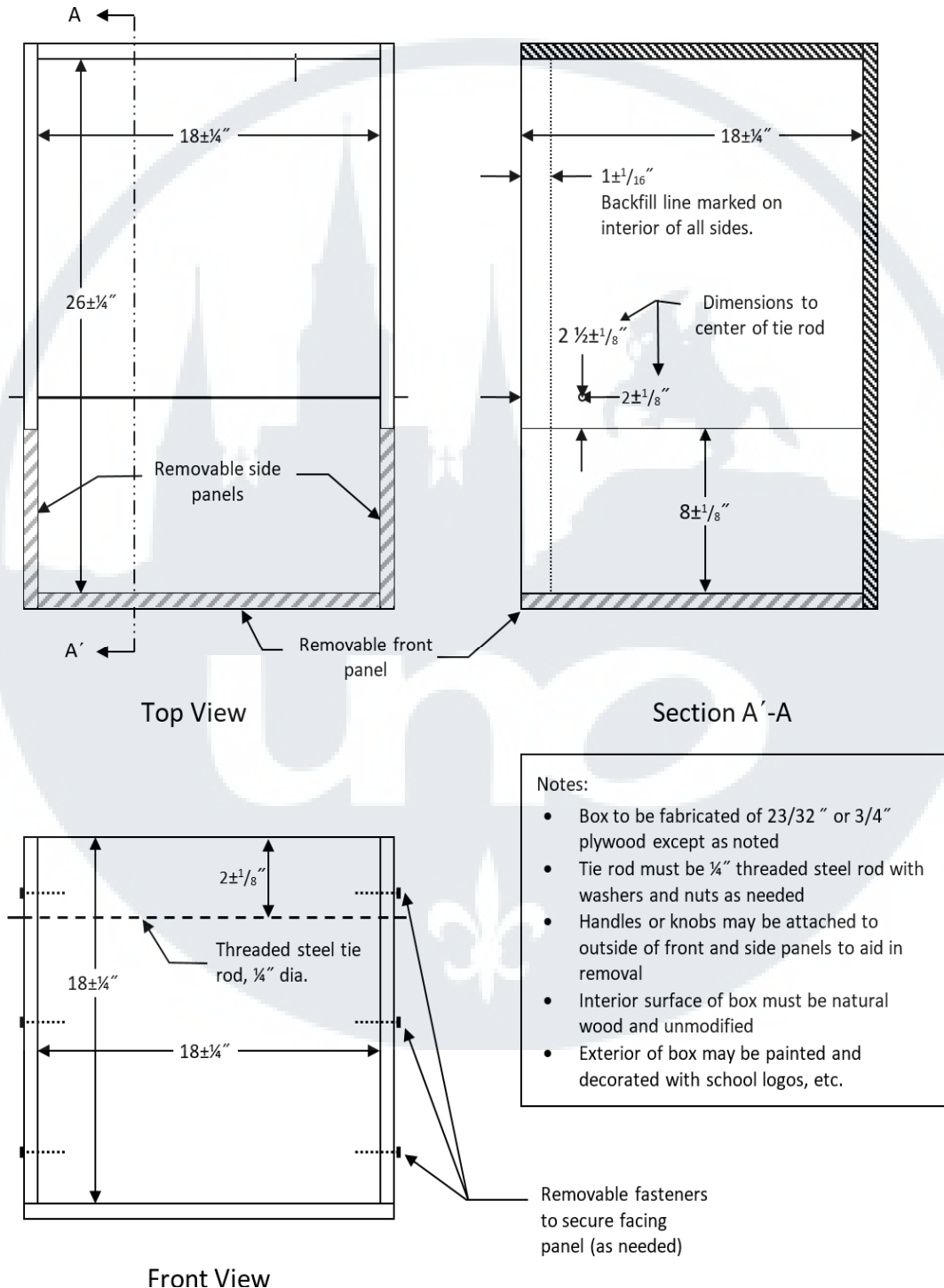


Figure 2: Sandbox dimensions (not to scale)

6. **Backfill Material** - The backfill material will be sand provided by competition organizers on site. The sand will be a clean, dry, rounded to subrounded sand with grain size as specified in Table 1 and Figure 3. The backfill material must be used as-is: no water, additives, or chemical stabilizers may be placed in the backfill material.

Competition organizers will make reasonable efforts to ensure the competition backfill materials meet the specifications in Table 1 and Figure 3. Teams will be allowed to examine a sample of the competition backfill at the captains’ meeting. No backfill samples may be removed from the meeting room. Teams may modify their wall design at this time if they desire. See Section 10 of these rules.

Table 1: Representative anticipated grain-size distribution for GeoWall competition sand.

Typical Distribution		Lower Limit		Upper Limit	
Size (mm)	% Passing	Size (mm)	% Passing	Size (mm)	% Passing
2.00	100.0	1.30	100.0	2.50	100.0
1.70	96.8	1.20	96.9	2.30	96.9
1.18	41.8	1.15	93.7	2.10	93.7
1.00	15.8	0.80	38.7	1.60	38.7
0.85	3.3	0.60	12.7	1.30	12.7
		0.50	2.0	1.10	2.0

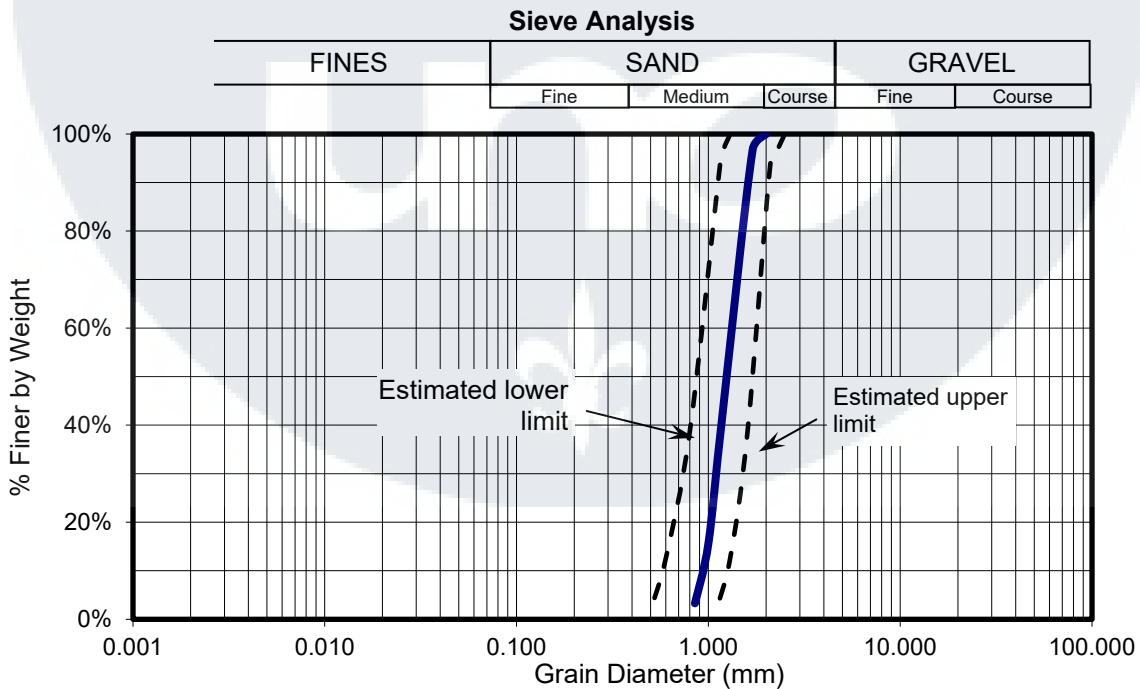


Figure 3: Estimated grain size distribution of backfill sand

7. **Wall Materials** – Materials will be provided by competition organizers on site. See **Appendix A** for detailed specifications.
- a) Facing – Two pieces of poster board must be joined with a lap splice. See Figure 4 for dimensions.
  - b) Reinforcement – 60 lb kraft paper. Quantity of reinforcement will be measured by mass to the nearest 0.01g. There are no restrictions on the shape or geometry of reinforcing elements, but all reinforcement must be cut from a single sheet 24" × 24" kraft paper.
  - c) Reinforcement Attachment to Facing – Heavy duty polypropylene packaging tape that is 2" wide.

Competition organizers will make reasonable efforts to ensure the wall materials meet the specifications in **Appendix A**. Teams will be allowed to examine small samples of the reinforcing material at the captains' meeting. No reinforcing material samples may be removed from the meeting room. Teams may modify their wall design at this time if they desire. See Section 10 of these rules.

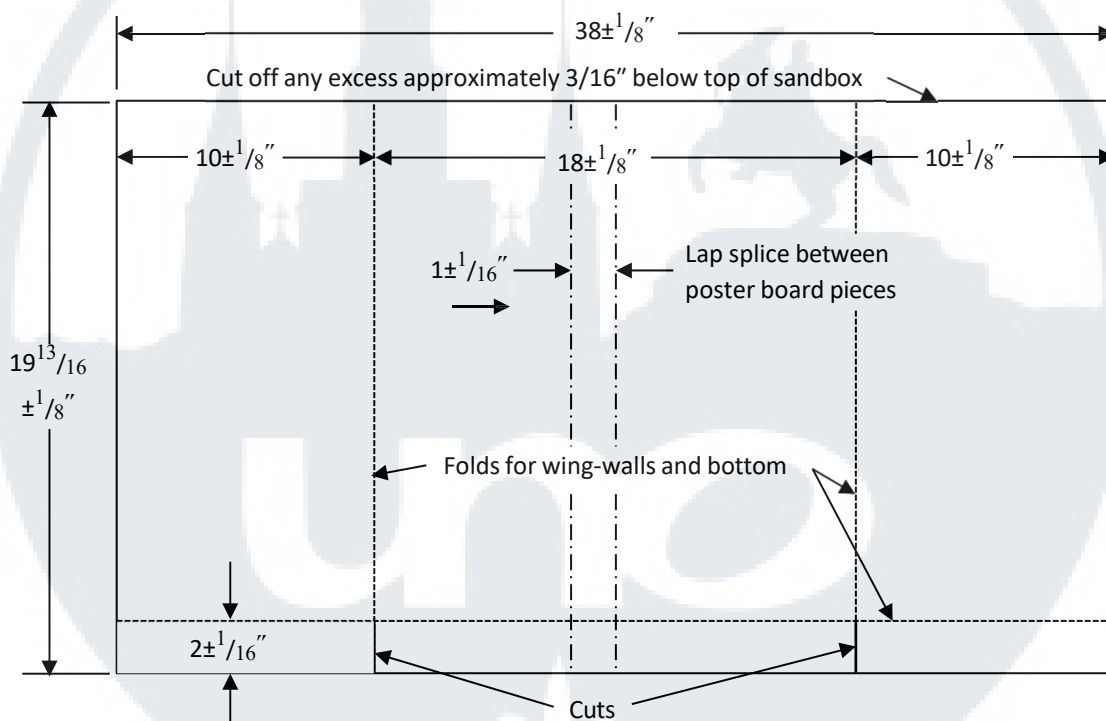


Figure 4: Dimensions of the poster board wall facing (not to scale)

8. **Construction Tools** - The following construction tools may be used and must be provided by the competing team (quantities of these items shall not be restricted):
- a) Pencils, pens, and markers
  - b) Rulers and straight edges
  - c) Levels
  - d) Manually operated cutting instruments (e.g., scissors, utility knives, razor blades, hole punch)
  - e) Cutting boards or mats
  - f) Design notes, calculations and drawings
  - g) Material handling and compaction tools consisting of any hand operated devices
  - h) Screwdrivers (battery operated drills or screwdrivers may be used, but only to remove fasteners when removing the facing panels)

- i) Temporary templates for use in any stage of competition. These templates may be made of any material, must not have any moving parts, must be removed at the end of any stage in which they are used.

Buckets and shovels will be provided by the competition organizers. It may be necessary for teams to haul backfill a distance up to 20 feet.

**9. Execution** – Construction and testing of the wall will be done in the following stages:

- a) **Reinforcement Fabrication Stage** – Each team will be provided with a single sheet of 60 lb kraft paper approximately 24" × 24". The team must fabricate all their reinforcing elements from this sheet using authorized construction tools. Fifteen (15) minutes will be allotted for this stage. Teams will be penalized for time exceeding the time limit. After all reinforcing elements are fabricated, excess material will be disposed of and the judges will weigh the reinforcing elements to the nearest 0.01 grams.
- b) **Wall Assembly Stage** – After each team's reinforcing elements have been fabricated and weighed, the team will be provided with two sheets of poster-board (22" × 28") and a roll of packaging tape. The team must assemble their wall using these materials and authorized construction tools. Dimensions for the wall facing are shown in Figure 4.
  - i) Tape may be used for only two purposes: 1) to join the two poster-board sheets along the lap splice (Figure 4) to form the wall facing and 2) to attach reinforcement to wall facing. The poster-board sheets must be joined using a single lap splice not exceeding 1" to form the wall facing. A single continuous strip of tape may be used on each side of the poster-board to join the poster-board sheets. The tape must be in contact with only the two poster-board sheets. No other adhesives may be used to join the poster-boards.
  - ii) Tape used to attach reinforcement to the wall facing must be used in individual pieces no larger than 2" × 2". The adhesive side of each piece of tape must be in contact with both the wall facing and a reinforcing element. Tape pieces may not overlap one another, although they may overlap the tape forming the poster-board lap splice. All tape pieces must be placed on one of the three vertical planes forming the wall facing. No tape piece may be applied to more than one vertical plane simultaneously.
  - iii) Tape may not be used for any other purpose, including but not limited to: sealing corners of facing material, joining two or more reinforcing elements, anchoring facing material or reinforcement to the box. This is the only stage in which the team is allowed to use tape.
  - iv) The wall should be trial-fitted to the sandbox during this stage. Any portion of the wall that rises above an imaginary line that is 3/16" below the top of the sandbox must be trimmed off. The assembly stage is complete when the facing material is properly folded and trimmed, all the reinforcing elements are attached to the facing, and the wall is placed in the sandbox. No sand is added to the box in this stage. Fifteen (15) minutes will be allotted for this stage. Teams will be penalized for time exceeding the time limit. Judges will check to ensure the wall is properly assembled.

- c) **Construction Stage** – After the wall is assembled and checked by the judges, the judges will instruct the team to start construction. During this stage, the team fills the box with sand so that the sand fill line (see Figure 2) is covered and the backfill is level, and places the empty rectangular vertical surcharge bucket on top of the sand. The facing material must be in direct contact with the inside of the sandbox at all times during this stage. The tie rod may be removed from the box at the start of this stage, but it must be in place before any sand is placed in the box. Temporary templates or guides may be used during this stage so long as they are removed before the end of the stage.

The construction stage is complete when the wall is in place, the sand backfill covers the sand fill line and is level, any temporary templates or guides have been removed, and the empty vertical surcharge loading bucket is in place. Twenty (20) minutes will be allotted for this stage. At the end of the phase, judges will check fill placement and the placement of the empty vertical surcharge load bucket to ensure they meet requirements.

- d) **Loading Stage** – Details of the load placement are shown in Figure 5. This stage occurs in two steps: 1) removal of front and side panels and 2) placement of vertical surcharge. During each step, the wall will be checked for the following three criteria: 1) excessive deformation (any portion of the wall extending outside imaginary planes extending vertically from base of sandbox), 2) excessive soil leakage (more than 30 cm<sup>3</sup> of sand passing out of the sandbox), and 3) catastrophic failure. The team will be penalized for excessive soil loss and excessive deformation, but will be disqualified for a catastrophic failure.
- i. When directed by judge, the team shall remove the front and side panels of the sandbox. After the panels are removed, the judge will wait one (1) minute and then check the three criteria.
  - ii. If the wall does not fail catastrophically, the team will then place 50 lbs of sand in the vertical loading platform (see **Appendix A** for the platform details). The team will have one (1) minute to place the load. After the load is placed, the judge will wait one (1) minute and then check the three criteria.

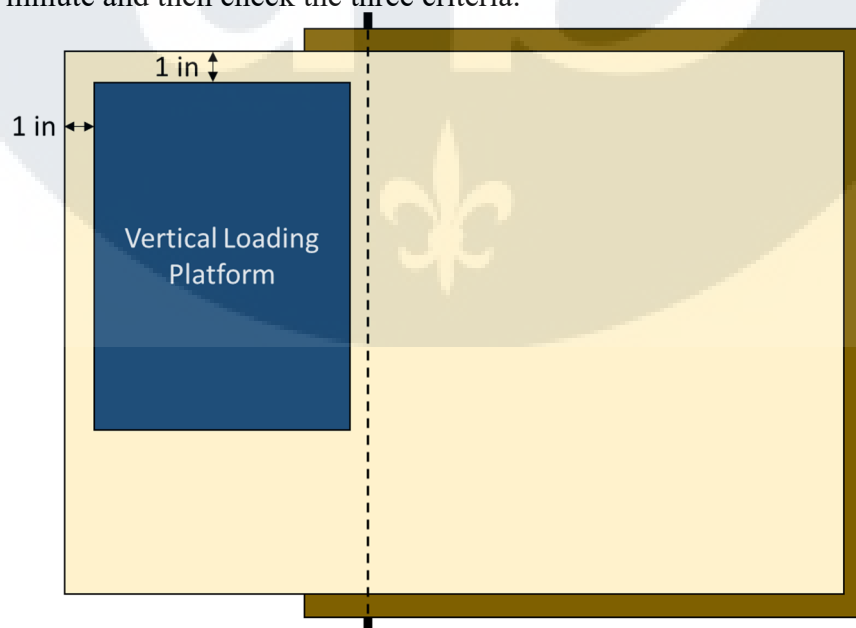


Figure 5: Top View of Load Placement (not to scale)



**10. Design Changes** – Teams may change their design between the time the design report is submitted and the wall is tested. The adjusted mass of the reinforcing material used for scoring,  $M$ , will be computed as:

$$\begin{aligned} \text{if } |m_D - m_A| \leq 0.25 & \quad M = m_A \\ \text{if } |m_D - m_A| > 0.25 & \quad M = \max \left[ \begin{array}{l} (m_D - 0.25) - \frac{(m_D - m_A - 0.25)}{2} \\ m_A + \frac{(m_A - m_D - 0.25)}{2} \end{array} \right] \end{aligned} \quad (1)$$

Where:

$m_D$  = reinforcing mass (g) reported in design report;  
 $m_A$  = reinforcing mass (g) used during competition; and  
 $M$  = adjusted mass (g) rounded to two decimal places

**11. Scoring** – After completion of the loading stage, the score for each team will be computed using the following formula:

$$\text{Score} = R + 15(20 - M) - 10N_{min} - 40N_{maj} - 2T - 20D \quad (2)$$

Where:

$R$  = report score out of 50 points  
 $M$  = adjusted mass of the reinforcement material in grams from Equation 1  
 $N_{min}$  = number of minor rules violations  
 $N_{maj}$  = number of major rules violations  
 $T$  = total number of minutes over time limit for all phases rounded up to nearest minute  
 $D$  = deflection rating  
5 if wall fails deflection criterion during initial loading without surcharge  
3 if wall fails deflection criterion during vertical surcharge loading  
0 if wall passes deflection criterion for all loading phases

If the wall fails catastrophically during any loading step, the team will be disqualified.

a) Minor Penalties

- i) Box dimension out of specifications;
- ii) Any addendum to the design report required by judges which simply clarifies content but does not change the design; and
- iii) Any other rule violation that in the opinion of the judges that has the potential to provide the team with a measurable but minor advantage.

b) Major Penalties

- i) Soil leakage greater than 30 cm<sup>3</sup> (volume of standard 1 oz plastic medicine cup);
- ii) Improper use of adhesive tape;
- iii) Any addendum to the design report required by judges which results in a significant change to the design; and
- iv) Any other rule violation that in the opinion of the judges has the potential to provide

the team with a significant advantage, but does not warrant disqualification.

c) Disqualification – Teams may be disqualified for the following:

- i) Failure to send a representative to the pre-competition captains' meeting;
- ii) Unsafe practices;
- iii) Design or construction techniques which violate the spirit of the competition and provide a large and unfair advantage;
- iv) Catastrophic wall failure at any point during the loading; and
- v) Any other rule violation that in the opinion of the judges has the potential to provide the team with a significant advantage and warrants disqualification.

Scores will be recorded to the nearest tenth of a point. In the event of a tie the following criteria will be used, in order, to break the tie: 1) lowest actual reinforcement mass, 2) higher report score, 3) lowest deflection rating, and 4) judges' consensus of best decorated sandbox.

The judges will follow the rules as published using reasonable judgment and interpretation. The head judge will be the arbiter of any disputes, which are to be brought forth solely by the Team Captain. Decisions of the head judge are final. Results posted at the competition are not subject to review after the competition.

### Scoring Example:

Assume a team constructs a wall with following characteristics:

- Report Score: 48/50,  $R = 48$
- Design report specifies 8.57 g. Reinforcement used, 8.25 g. From Equation 1,

$$M = \max \left\{ \begin{array}{l} (8.57 - 0.25) - \frac{8.57 - 8.25 - 0.25}{2} = 8.29 \text{ g} \\ 8.25 + \frac{8.25 - 8.57 - 0.25}{2} = 7.97 \text{ g} \end{array} \right. = 8.29 \text{ g}$$

- Minor deduction for tape overlapping on wall,  $N_{min} = 1$
- Execution times were:
  - Reinforcement fabrication: 15:18 (18 sec over allotted time, round up to 1 min)
  - Wall assembly: 16:05 (1:05 over allotted time, round up to 2 min)
  - Construction: 18:27 (under allotted time)
  - Total time over: 3 min,  $T = 3$

Note: Only times over limit during each stage are counted. Teams get no benefit for times under the limit of any individual stage.

- Wall passed deflection test in first loading phase but failed deflection test during the vertical surcharge loading phase,  $D = 3$

Using Equation 2, the final score would be:

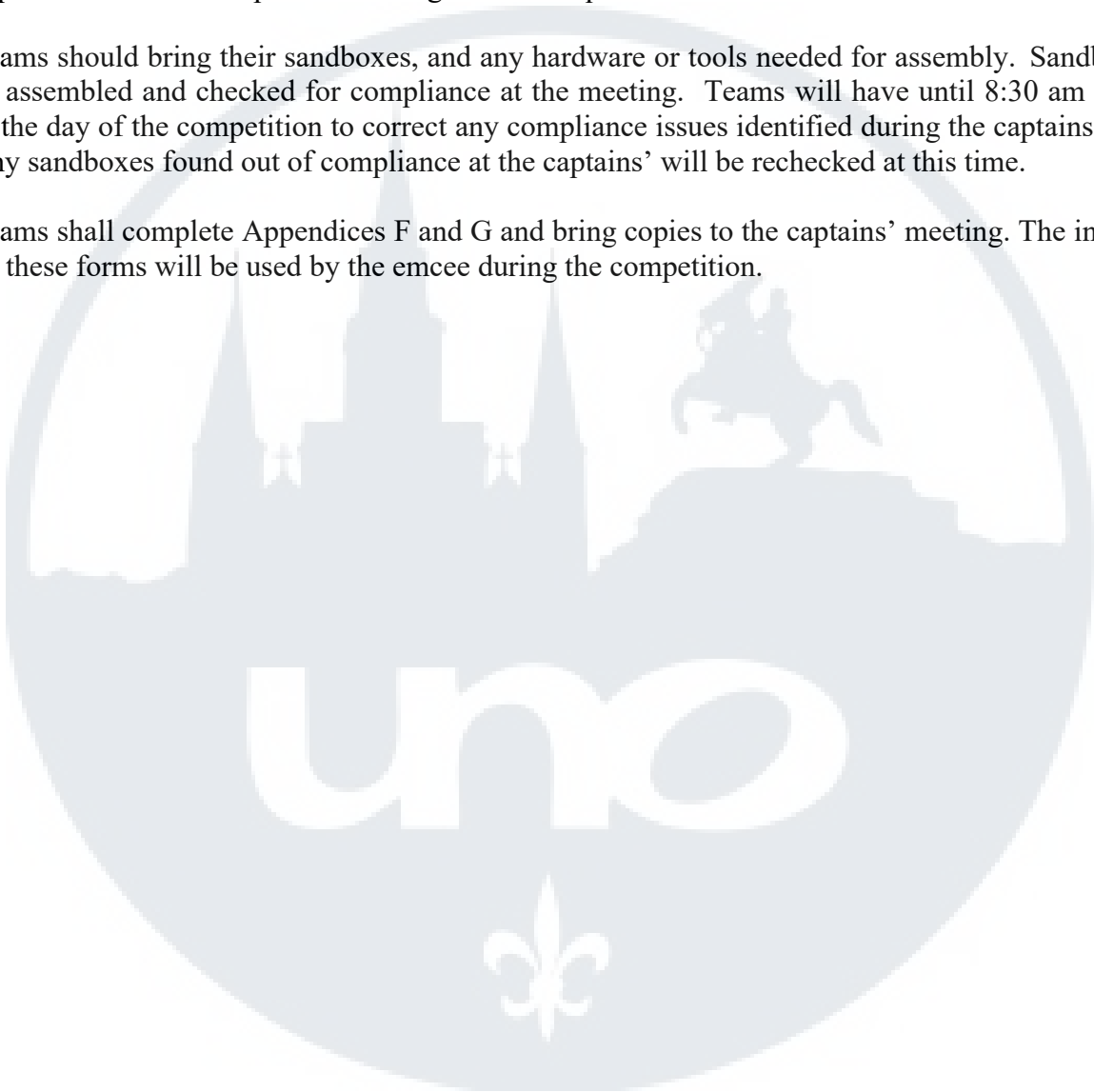
$$\text{Score} = 48 + 15(20 - 8.29) - 10(1) - 40(0) - 2(3) - 20(3) = 147.7$$

See **Appendix C** for scoring checklists.

**12. Pre-Competition Team Captains' Meeting** – A team captains' meeting will be held prior to the competition for the purposes of: checking sandboxes for compliance, establishing competition order, gathering team biographical information, and disseminating any logistical or administrative information. This is a MANDATORY meeting. Each team must have the team captain (or designee) present. All team members are encouraged to attend. Specific meeting time and location will be announced on the Gulf Coast Symposium website before the conference. Teams without a representative at the captains' meeting will be disqualified.

Teams should bring their sandboxes, and any hardware or tools needed for assembly. Sandboxes will be assembled and checked for compliance at the meeting. Teams will have until 8:30 am local time of the day of the competition to correct any compliance issues identified during the captains' meeting. Any sandboxes found out of compliance at the captains' will be rechecked at this time.

Teams shall complete Appendices F and G and bring copies to the captains' meeting. The information on these forms will be used by the emcee during the competition.



## Appendix A: Material Specifications

- **Sand:**
  - Clean sand with grain size distribution as specified in Table 1 and Figure 3
  - Grain shape will be rounded to sub-rounded
- **Sandbox Material:**
  - Walls and Base: 23/32 or 3/4 inch plywood, any grade
  - Tie Rod: 1/4 inch threaded steel rod with washers and nuts as needed
  - Fasteners: any suitable wood fasteners
- **Facing Material:**
  - Poster Board, 22 inch x 28 inch, White
  - Grammage: 194 g/m<sup>2</sup>, 0.125 g/in<sup>2</sup>
  - Office Depot® Item # 858277 (Pack Of 10)
- **Reinforcing Material:**
  - 60 lb Kraft Paper
  - Grammage: 97.7 g/m<sup>2</sup>, 0.063 g/in<sup>2</sup>
  - Office Depot® Postal Wrap Item # 444835 (2 ft x 50 ft roll)
- **Adhesive Material:**
  - Heavy duty, clear, 2 inch wide, polypropylene package tape
  - Scotch® 142-B Super Strength Mailing Tape, clear
  - Office Depot® Item #650457, 2 inch x 22.2 yd with dispenser
- **Rectangular Vertical Surcharge Bucket:**
  - Sterillite TouchTop Waste Bucket, 7.5 gal
  - Walmart SKU# 073149104380

## Appendix B: Design Report Judging Rubric

<b>GeoWall Design Paper – Scoring Form</b>			
<b>Reviewer Guidelines:</b> 1) Place weight on the team ability for engineering reasoning not technical knowledge; 2) Place weight on team communication skills on procedures, findings and observations; 3) Score in 0.5-point increments; and 4) Team to be awarded higher score if design parameters were verified			
<b>Criterion</b>	<b>Max</b>	<b>Actual</b>	<b>Notes</b>
<b>1) Formatting, Mechanics, Grammar &amp; Safety</b>			
a. Paper length, margins & font are acceptable	1		Paper complies with specifications
b. Layout, or structure, of paper is logical	1		Paper organization is clear and supports the message.
c. Grammar and punctuation are correct	1		Error free paper with writing that clearly presents design.
d. Figures & tables are clear, properly numbered, captioned and referenced in the text	1		Good choice of tables vs. figures, clear presentation of data.
e. References are reasonably formatted and complete	1		Quantity appropriate with correct citations and references
f. Safety Appendix (Appendix D) complete with reasonable controls	2		Clearly identifies key safety concerns and provides viable plans to keep team safe during competition.
<b>2) Experimental Methods, Analyses and Design</b>			
a. Methods to obtain soil properties	3		Experimental methods are reasonable and clearly described
b. Methods to determine reinforcement properties	3		Experimental methods are reasonable and clearly described
c. Methods to determine backfill-reinforcement interaction	3		Experimental methods are reasonable and clearly described
d. Engineering properties are reasonable	3		Backfill unit weight, friction angle, interface friction angle, reinforcement strength are compared to typical values
e. Earth-pressure calculations (backfill only)	3		Calculations are correct and presented in a logical, readily followed format
f. Vertical surcharge load included in the design	3		Considers lateral loads on wall and effect on reinforcement pullout
g. Method used to account for eccentrically applied loads	3		Model and assumptions are reasonable
h. Method used to account for 3-D wall geometry	3		Method and assumptions are reasonable
i. Determination of reinforcement length	3		Model accounts for 3-D geometry and is reasonable and appropriate
j. Determination of reinforcement spacing	3		Method and assumptions are reasonable
k. Evaluation of connection strength	3		Method and assumptions are reasonable
<b>3) Engineering Reasoning and Communication</b>			
The report is, on the whole, clear, precise, and well-reasoned. Engineering terms and distinctions are used effectively and in keeping with established professional usage. The report demonstrates a clear and precise analysis of the MSE wall design problem, very little or no irrelevant information is presented, key assumptions are identified, and key concepts are clarified. The authors have shown, through their report, excellent engineering reasoning and problem-solving skills.	10		Scores may range from 0 to 10. It is the opinion of the reviewer as to how the overall report measures up to the criteria listed under item 3, "engineering reasoning and communication".
<b>Total</b>	<b>50</b>		

## Appendix C: Judges' Scoring Checklist for GeoWall Competition

### C1: Captains' Meeting—Box Check

Team School:		Deductions	
Item	Instruction	Minor	Major
Plywood	<input type="checkbox"/> 23/32 or 3/4" thickness <input type="checkbox"/> Inside surfaces planar and natural		
Box dimensions	<input type="checkbox"/> Within tolerance <input type="checkbox"/> Sand fill height marked		
Facing panels	<input type="checkbox"/> Flush to box base <input type="checkbox"/> Removable fasteners <input type="checkbox"/> Base extends to outside of vertical facing panels		
Tie rod	<input type="checkbox"/> 1/4" - inch diameter <input type="checkbox"/> Located within tolerances		
Measuring frame attachment	<input type="checkbox"/> Frame fits properly on box		
Tools	<input type="checkbox"/> Only authorized tools used		
Other minor, explain:			
Other major, explain:			
Disqualification, explain:			
<b>Total deductions</b>			

Notes:

### C2: Reinforcement Fabrication

Item	Instruction	Time	
		Total	> 15:00 (min:sec)
Time	Give start command. Time ends when all elements cut to size and shape		
		Mass (g)	
		Design	Actual
Mass	Weigh reinforcement to nearest 0.01 g		
Compute official adjusted Mass, $M$ , using Equation 2		$M =$	
		Deductions	
		Minor	Major
Tools	Only authorized tools used		
Safety	No mishaps		
Other, explain			
<b>Total deductions</b>			

Notes:

**C3: Wall Assembly**

Team School:			
Item	Instruction	Time	
		<b>Total</b>	<b>&gt; 15:00 (min:sec)</b>
Time	Give start command. Time ends when wall is assembled and trial fitted to box (NO SAND PLACED DURING THIS PHASE)		
		<b>Deductions</b>	
		<b>Minor</b>	<b>Major</b>
Facing construction	<input type="checkbox"/> Single lap joint 1" wide <input type="checkbox"/> Trimmed ~3/16" below top of wall		
Reinforcement attachment	<input type="checkbox"/> Each tape piece ≤ (2" × 2") <input type="checkbox"/> On vertical front plane only <input type="checkbox"/> Not overlapping <input type="checkbox"/> Touches both wall and reinforcement		
Tools	<input type="checkbox"/> Only authorized tools used		
Safety	<input type="checkbox"/> No mishaps		
		<b>Total deductions</b>	

Notes:

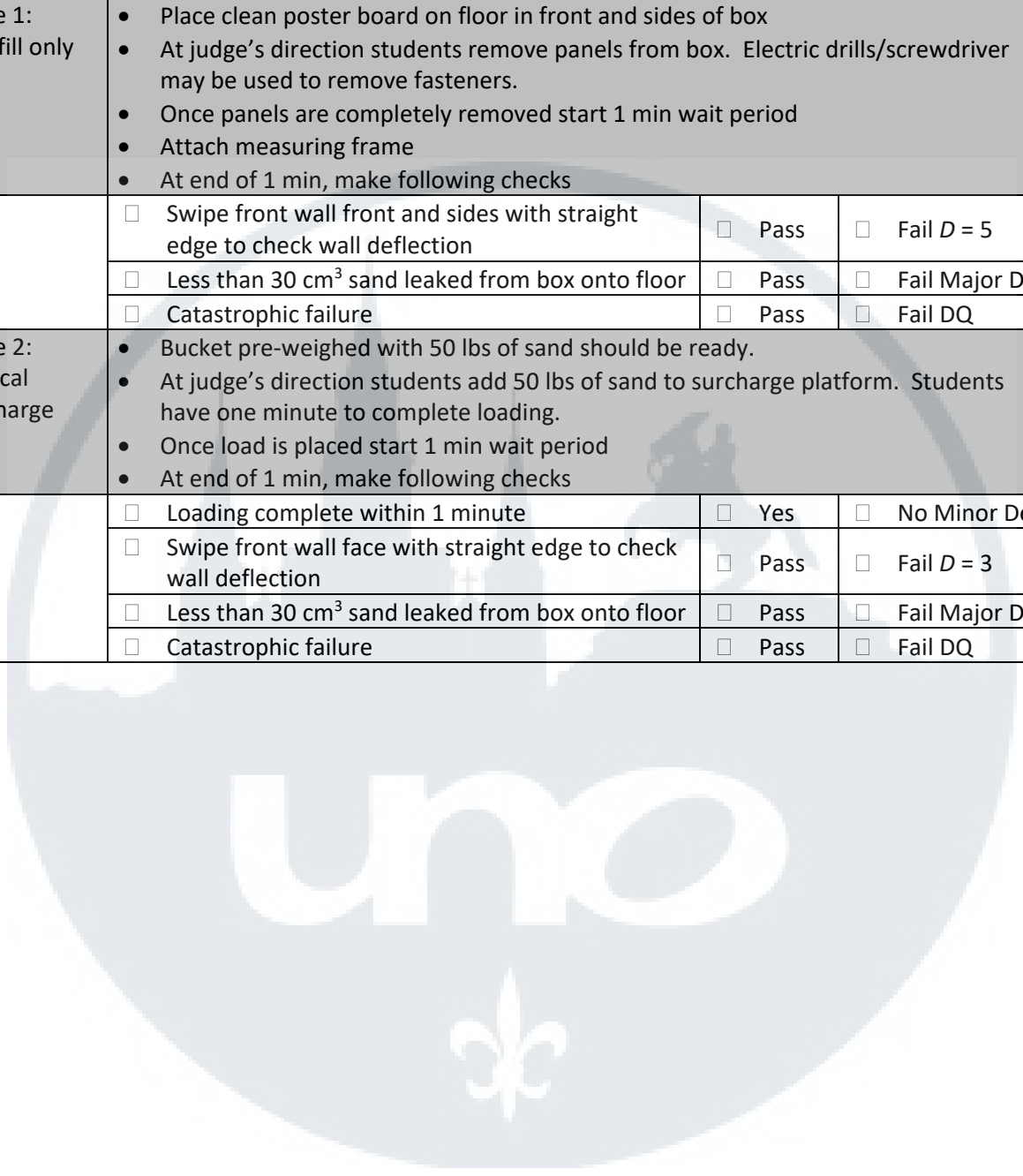
**C4: Construction**

Item	Instruction	Time	
		<b>Total</b>	<b>&gt; 20:00 (min:sec)</b>
Time	Give start command. Time ends when soil filled to line and empty loading platforms are in place		
		<b>Deductions</b>	
		<b>Minor</b>	<b>Major</b>
Backfill	<input type="checkbox"/> Level <input type="checkbox"/> Filled to fill line		
Tools	<input type="checkbox"/> Only authorized tools used		
Safety	<input type="checkbox"/> No mishaps		
		<b>Total deductions</b>	

Notes:

**C5: Loading**

Team School:			
Item	Instruction		
Stage 1: Backfill only	<ul style="list-style-type: none"> <li>Place clean poster board on floor in front and sides of box</li> <li>At judge's direction students remove panels from box. Electric drills/screwdriver may be used to remove fasteners.</li> <li>Once panels are completely removed start 1 min wait period</li> <li>Attach measuring frame</li> <li>At end of 1 min, make following checks</li> </ul>		
	<input type="checkbox"/> Swipe front wall front and sides with straight edge to check wall deflection	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail <i>D</i> = 5
	<input type="checkbox"/> Less than 30 cm <sup>3</sup> sand leaked from box onto floor	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail Major Ded
	<input type="checkbox"/> Catastrophic failure	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail DQ
Stage 2: Vertical Surcharge	<ul style="list-style-type: none"> <li>Bucket pre-weighed with 50 lbs of sand should be ready.</li> <li>At judge's direction students add 50 lbs of sand to surcharge platform. Students have one minute to complete loading.</li> <li>Once load is placed start 1 min wait period</li> <li>At end of 1 min, make following checks</li> </ul>		
	<input type="checkbox"/> Loading complete within 1 minute	<input type="checkbox"/> Yes	<input type="checkbox"/> No Minor Ded
	<input type="checkbox"/> Swipe front wall face with straight edge to check wall deflection	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail <i>D</i> = 3
	<input type="checkbox"/> Less than 30 cm <sup>3</sup> sand leaked from box onto floor	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail Major Ded
	<input type="checkbox"/> Catastrophic failure	<input type="checkbox"/> Pass	<input type="checkbox"/> Fail DQ





### C6: Scoring

Adjusted mass,  $M$ , computed by

$$\begin{aligned} \text{if } |m_D - m_A| \leq 0.25 & \quad M = m_A \\ \text{if } |m_D - m_A| > 0.25 & \quad M = \max \left[ \begin{array}{l} (m_D - 0.25) - \frac{(m_D - m_A - 0.25)}{2} \\ m_A + \frac{(m_A - m_D - 0.25)}{2} \end{array} \right] \end{aligned}$$

$$\text{Score} = R + 15(20 - M) - 10N_{min} - 40N_{maj} - 2T - 20D$$

<b>Team School:</b>			
<b>Item</b>	<b>Score</b>	<b>Weight</b>	<b>Extended</b>
Report score out of 50, $R$		1	
Reinforcement mass score, enter as $(20 - M)$		15	
Total # of minor deductions, $N_{min}$		-10	
Total # of major deductions, $N_{maj}$		-40	
Total time over limit rounded up to nearest whole minute, $T$		-2	
Deflection rating, $D$ 5 = Deflection exceeded at Stage 1 3 = Deflection exceeded at Stage 2 0 = Deflection never exceeded		-20	
Catastrophic failure any stage disqualifies the team	<b>DQ</b>	<b>Stage #</b>	
		<b>Final Score</b>	

Notes:

## Appendix D: Safety Appendix

This section is intended for each team to consider the competition steps and manage safety risk. Use additional rows as necessary.

Title	Work Task	Hazards	Controls

Notes:

- 1) *Safety mishaps that result in bleeding will be classified as “major.”*

